



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3403-5

Job Sheet 168664



Part No: D3403-5

Job Qty: 40 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/3/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-04-23 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		12/2/17	0.00	0.00	Start Up Machining		
100	Hardinge	40 pcs		12/3/17	0.08	6.02	Hardinge		
120	QC	40 pcs		12/3/17	0.00	0.00	QC8		
130	Packaging	40 pcs		12/3/17	0.00	0.00	Packaging3	5t 034	12/17/17
140	QC21-SA	40 Ea		12/3/17	0.00	0.00	QC21		54

Part Op Descriptions: 100 - 1- Turn as per Folio FA925 & Dwg D3403 Folio Rev: _____ Dwg Rev: _____

DAS
21
9-39

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R0.750	10	62	0	0

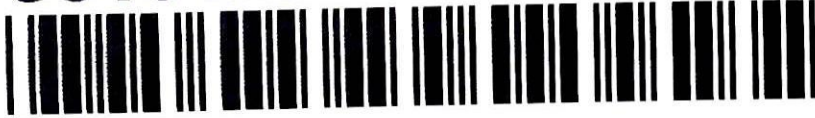
Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.750inches $\pm$ 0.010	0.760 0.740		
2	Bushing	0.257inches + 0.010 - 0.000	0.267 0.257		
3	Bushing	0.060inches $\pm$ 0.005	0.065 0.055		
4	Bushing	2.420inches + 0.010 - 0.000	2.430 2.420		
5	Bushing	0.313inches $\pm$ 0.010	0.323 0.303		
6	Bushing	60Degrees $\pm$ 0	60 60		
7	Bushing	0.425inches + 0.000 - 0.002	0.425 0.423		
8	Bushing	0.030inches $\pm$ 0.010	0.040 0.020		
9	Bushing	20Degrees $\pm$ 0	20 20		
10	Bushing	0.010inches $\pm$ 0.010	0.020 0.000		

DART
AEROSPACE
S018420

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Bushing

PART NO: D3403-5
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/07/17

Job No: 168664

